



Segment	Start	Stop	Grade/min	Timp	OBS.
1	0	500	4		
2	500	1000	8		
3	1000	1450	4		
4	1450	1450		2 h	Holding
5	1450	800	-8		END
6	800	40			Natural Cooling

- 800 celsius = program end
- 6-9 units holding time 2h30min
- 10 units holding time 3h

