



Segment	Start	Stop	Grade/min	Time	OBS.
1	0	1150	8		
2	1150	1150	0	30 min	
3	1150	1300	2		
4	1300	1450	4		
5	1450	1450		120	Holding
6	1450	800		END	
7	800	40			Natural Cooling

- 800 celsius = program end
- 6-9 units holding time 2h30min
- 10 units holding time 3h

